



COURSE DESCRIPTION CARD - SYLLABUS

Course name

Fundamentals of manufacturing techniques [N1Log2>PTW]

Course

Field of study

Logistics

Year/Semester

2/3

Area of study (specialization)

–

Profile of study

general academic

Level of study

first-cycle

Course offered in

Polish

Form of study

part-time

Requirements

elective

Number of hours

Lecture

20

Laboratory classes

16

Other

0

Tutorials

0

Projects/seminars

0

Number of credit points

5,00

Coordinators

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Lecturers

Prerequisites

Knowledge of basic physical and chemical aspects of processing of metals and polymers. The analysis of the main factors which influence the producibility of products.

Course objective

In-depth knowledge of the physical and physicochemical foundations of processes occurring during the processing of materials and analysis of factors affecting the technological design of products.

Course-related learning outcomes

Knowledge:

1. Student has detailed knowledge of the division and classification of chipless technologies for the production of machine elements [P6S_WG_03]
2. Student has knowledge of the basics of producing metal alloys, the formation of castings in a casting mold [P6S_WG_03]
3. Student knows the differences between types of heat and thermo-chemical treatment [P6S_WG_07]
4. Student has detailed knowledge of plastics and processing methods [P6S_WG_07]

Skills:

1. Student has the ability to distinguish between modern manufacturing technologies [P6S_UU_01]
2. Student has knowledge of systems for simulation of technological processes [P6S_UW_03]

Social competences:

1. Student is aware of the importance of processing in the economy and social life [P6S_KK_01]
2. Student demonstrates an active attitude in creating manufacturing processes [P6S_KO_02]
3. Student is able to assess the quality of plastic product manufacturing processes [P6S_KR_01]

Methods for verifying learning outcomes and assessment criteria

Learning outcomes presented above are verified as follows:

Lecture: Credit on the basis of the test carried out at the end of the semester, containing general or test questions, credit if 60% of points are obtained.

Laboratory: Credit based on laboratory exercises.

Programme content

The lecture concerns technological processes used in plastics processing (injection, extrusion, pressing, lamination, vacuum forming, rotational molding, composite manufacturing) and manufacturing techniques in plastic forming and casting.

Course topics

Lecture: Technological processes used in plastics processing (injection, extrusion, pressing, laminating, vacuum forming, rotational molding, production of polymer composites, rubber processing, joining plastics, coating). Phenomena occurring during the implementation of various plastic processing processes. Impact of technological parameters of processing processes on the properties of manufactured plastic products. Typical defects of plastic products made with different technologies and ways to prevent them. Discussion of the specifics of individual processes and their possibilities of application in industrial practice. Special injection technologies (gas and water assisted injection technology, sandwich and mono-sandwich technologies, micro-injection). The use of static and dynamic mixers in injection and extrusion technologies. Production of multilayer films and pipes. Processing of bio-degradable plastics. Directions of development of modern plastics processing technologies. Introduction to computer simulations of plastic processing processes. Basics of using simulation software on the example of a selected program. Preparation of input data for the simulation of plastic injection process. Material databases in the injection process simulation. Basics of setting simulator program solver parameters. Interpretation of the results of numerical calculations. Comparison of simulation results with the actual injection process. Basics of plastic deformation of materials. Plasticity conditions. Technological processes used in metal forming such as: cutting, stamping, rolling, forging, extrusion, bending as well as phenomena related to them. The influence of the technological process parameters on the properties of obtained products and semi-finished products. Examples of products manufactured using metal forming processes. Disadvantages of products manufactured using metal plastic forming methods, the reasons for their formation and the possibility of preventing their occurrence. Construction of basic tools used in metal plastic forming. Classification of machines used for metal plastic forming processing and their basic construction. Basic knowledge about the possibilities of computer aided by metal plastic forming processes.

Laboratory: Selected manufacturing technologies.

Teaching methods

Lecture: multimedia presentation with commentary, illustrated with examples given on the blackboard.

Laboratory: multimedia presentation illustrated with examples given on the blackboard and carrying out the tasks given by the teacher - practical exercises.

Bibliography

Basic:

1. Sikora R., Przetwórstwo tworzyw wielkocząsteczkowych, Wydawnictwo ZAK, Warszawa 1997.
2. Praca zbiorowa, Poradnik inżyniera. Guma, WNT, Warszawa, 1973.

3. Erbel S., Kuczyński K., Olejnik L., Technologia obróbki plastycznej na zimno, Oficyna wydawnicza Politechniki Warszawskiej, Warszawa 2003.

Additional:

1. Haponiuk J.T., Tworzywa sztuczne w praktyce, Verlag Dashofer, Warszawa 2008.

2. Marciniak Z., Konstrukcja tłoczników, Ośrodek Techniczny A. Marciniak, Warszawa 2002.

3. Mazurkiewicz A., Technologie specjalne kształtowania materiałów, Politechnika Radomska, Radom, 2002.

4. Czasopisma: Plastics Review, Rubber Review, Plast News, Tworzywa Sztuczne.

Breakdown of average student's workload

	Hours	ECTS
Total workload	125	5,00
Classes requiring direct contact with the teacher	36	2,00
Student's own work (literature studies, preparation for laboratory classes/ tutorials, preparation for tests/exam, project preparation)	89	3,00